

ABSTRACT OF THE DISCLOSURE:

To attach a first component to a second component, a sleeve (10) is inserted in the first component and axially fixed in the first component. A bolt (20) is driven into the sleeve (10) which has a thread (205) on its front end for screwing into a mating thread of the second component. The bolt (20) has a recess (206) in which a spring lock washer (30) is inserted. As the bolt (20) is driven into the sleeve (10), the spring lock washer (30) is pressed radially into the recess (206). In the inserted state of the bolt, the spring lock washer (30) engages behind an inner shoulder (104) of the sleeve (10), so that the bolt (20) is axially supported positively in the sleeve (10) via the spring lock washer (30).